

1. Approving competent Authority country CAA UK	2.	AUTHORISED RELEASE CERTIFICATE EASA FORM 1		3. Form Tracking Number 6002
4. Organisation Name and Address: Aircraft Component Services Ltd. 22 Towerfield Road, Shoeburyness, Essex. SS3 9QE England. Phone: (44) (0) 1702 294389 Fax: (44) (0) 1702 292177		5. Work Order/Contract/Invoice ACS 7227463791R		


6. Item	7. Description	8. Part No.	9. Qty.	10. Serial/Batch No.	11. Status/Work
ONE	GROUND SPOILER	65-46451-70A	ONE	MA18088	REPAIRED

12. Remarks
ITEM ONE REPAIRED AND TESTED IN ACCORDANCE WITH THE FOLLOWING COMPONENT MAINTENANCE MANUAL 57-56-51 REVISION NINETEEN DATED MARCH 01/2016
ALL NDT REQUIREMENTS CARRIED OUT AT THIS VISIT IN ACCORDANCE WITH EASA PART 145 AND NDTM 51-30-00
 *The work identified in Block 11 and described herein has been accomplished in accordance with 14 CFR part 43 and in respect to that work, the items are approved for return to service under certificate number: HXY407C"

13a. Certifies that the items identified above were manufactured in conformity to:
 approved design data and are in condition for safe operation
 non-approved design data specified in block 12

13b. Authorised Signature _____
 13c. Approval/Authorisation Number _____

14a. Part 145.A.50 Release to Service Other regulation specified in block 12
 Certifies that unless otherwise specified in block 12, the work identified in block 11 and described in block 12, was accomplished in accordance with Part-145 and in respect to that work the items are considered ready for release to service.

14b. Authorised Signature 
 14c. Certificate/Approval Ref.No. **ACS 1 UK.145.00847**

14d. Name **N Thirkettle**
 14e. Date (dd/mm/yyyy) **16 MAY 2017**



AIRCRAFT COMPONENT SERVICES LTD
 UK.145.00847
 FAA IIX407C

Date: 16/05/2017	Job No: ACS7226	Sheet No: 1	6002.
Pt No: 65-40451-70	Ser No: MA18088	Desc: Ground Spoiler	

Item	Defect	Action	Mech Insp
1	Ground Spoiler to be checked for part identifying and trace	Ground Spoiler checked for part marking and trace	ACS 1 UK.145.00847
2	Ground Spoiler to be cleaned for inspection	Ground Spoiler cleaned iaw CMM 57-56-51 Rev 19 dated Mar 01/2016	ACS 1 UK.145.00847
3	Ground Spoiler to be inspected	Ground Spoiler inspected iaw CMM 57-56-51 Rev 19 dated Mar 01/2016 No defects detected	ACS 1 UK.145.00847
4	Carry out NDT of composite structure (Tap Test) for indication of delamination	Tap test carried out iaw NDTM 51-30-00	ACS 1 UK.145.00847
5	Ground Spoiler fittings to be inspected, particular attention looking for indication of cracking	Ground Spoiler fittings inspected, no cracking detected visually iaw CMM 57-56-51 Rev 19 dated Mar 01/2016	ACS 1 UK.145.00847
6	Ground Spoiler seals to be inspected for serviceability	Ground Spoiler seals inspected, seals replaced and attaching hardware iaw CMM 57-56-51 Rev 19 dated Mar 01/2016 Seal GRN4723 Bolts GRN, 4619, 4620, 4746 4752 Nuts GRN 2453, 4753 Washers GRN 4748	ACS 1 UK.145.00847
7	Ground Spoiler surface area to be restored	Ground Spoiler surface finish restored iaw CMM 57-56-51 Rev 19 dated Mar 01/2016 GRN 222B	ACS 1 UK.145.00847
8	Ground Spoiler bonding points to be checked for conductivity and continuity	Ground Spoiler bonding points checked iaw CMM 57-56-51 Rev 19 dated Mar 01/2016	ACS 1 UK.145.00847

Certifies that the work specified except as other wise specified was carried out in accordance with Part-145 and in respect to that work the aircraft/component is considered ready for release to service

Signature

Date

16 MAY 2017.

Stamp

ACS
1
UK.145.00847