3. Form Tracking Number. WO69119	5. Work Order, contract r Invoice Number:	n Number: 11, Slatur Work:		EASA Approval No.: EASA,145,7260 Maintenance performed in accordance with FAR 43,17 Jertifies that, except where otherwise specified in Block 12, the work identified in Block 11 and described in Block 12 was performed in accordance with Canadian Aviation Regulations.	se ck 12	14c. Approval Organization Number 33-12	14e. Date (dd/mmm/yyyy) 30/Aug/2018	ize certifications from the on certification issued in accordance with the
JTHORIZED RELEASE CERTIFICATE FORM ONE	AJW technique	9. Quantily: 10. Serial/Batch Number: 1.00 3510	6 dated JUL 07/02.	Maintena 14a. Jertifies that, except where otherwise 11 and described in Block 12 was per Regulations.	<ul> <li>X CAR 571.10 Maintenance Release</li> <li>X Other regulation specified in Block 12</li> </ul>	14b. Signature	14d. Name (Typed or Printed) Charles Morris	Inis certificate does not const. We authority to install the part.  Installers working in account ance the national regulations of a country other than specified in Block 1, must ensure that their regulations recognize certifications from the country the spoke that the installation certification is a conduction of the already and the spoke that the installation certification. In all cases, the technical record for the alread must contain an installation certification issued in accordance with the applicable to the singular part of the singular part
2. Al		8. Part Number: 088256-04644	This unit was repaired and tested in accordance with CMM 32-44-11 Rev. No. 6 dated JUL 07/02. A 5-year proof pressure test was be performed. For additional information refer to the Tear Down/ Inspection Report.	Ove Were manufactured in conformity to:		ioc. Aptrovec Urganiza bri Number	nin n	lorify of install the part.  The national regulations of a country other than some structure installation certification, in all cases, the aircraft may be flown.
Approving Civil Aviation     Authority/Country     Transport Canada     Organization Name and Ardress	AJW Technique Inc 7055, rue Alexander Fleming Saint-Laurent QC H4S-2B7 Canada	6. Ifem: 7. Description: 1 Accumulator	This unit was repaired and tested in accordance with A 5-year proof pressure test was be performed. For additional information refer to the Tear Down/ Inst	13a. Ceriffes the Items Identiffed above were manufactured  Approved design data and are in a condition for safe	Non-approved design data specified in Block 12  13b Slonatine	13d∂Name (Tvoed or Printady		This certificate does not const. "te authority to install the part, installers working in accourance to the neutonal regulations country to siled." "Tied." "Tied of the constitute installation apply to the siled of the siled o



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## Tear Down/Inspection Report

Work Order #: WO69119 Date Printed: 30/08/2018 Customer RO: R343791-1

Page: 1

To:

A J Wa' er A jation Ltd. THE JEADQ' ARTERS MAYDWEL AVENUE SLINFOLD W. S. SUSSEX RH13 0AS UNITED KINGT OM

Phone #:

Fax #:

Code: AJW01

\* 088256-04644

Serial #: 3510

Email:

Qty: 1 Mfg: OLAER

Descr: Accumulator

CSN: UNK

CSR: 0

TSN: UNK

TST: 0

CSO: UNK

P/N Out: 088256-04644

Serial # out: 3510

Symptoms:

CODE:

REASON FOR REMOVAL

DETAILS:

RFR: SUSPECT INTERNAL LEAKAGE.

TSO, 'INK

Faults:

CODE:

CLEANING

**DETAILS:** 

Cleaning is required prior to test arrival and further inspection.

CODE:

INITIAL TEST FAILURE

DETAILS:

- Unit failed the external leak test.

- Unit must undergo 5 years proof pressure test.

CODE:

DISASSEMBLY / INSPECTION FINDINGS

DETAILS:

During disassembly and inspection of the unit the following anomalies were found:

O-Ring P/N 105258-00046 must be replaced with new.
 O-Ring P/N 104027-00046 must be replaced with new.

CODE:

PAINTING

DETAILS:

Painting is required on Accumulator Body P/N 088256-04644. It will be painted in accordance with the C. 'M 32-44-1' dated JUL 07/02.

CODE:

REPAIR

DETAILS:

This unit will be repaired and tested in accordance with the CMM 32-44-11 REV# 6 dated JUL 07/02.

The following repairs will be performed:

- O-Ring P/N 105258-00046 will be replaced with new.
- O-Ring P/N 104027-00046 will be replaced with new.
- 5 years proof pressure test will be performed.

Corrective Acti	ons:
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## Tear Down/Inspection Report

Work Order #: W069119
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CODE: REPAIRED

DETAILS:

This unit was repaired and tested in accordance with CMM 32-44-11 Rev. No. 6 dated JUL 07/02.

- A 5-year proof pressure test was be performed.

PN	Description	December	***		
NAC4C4		Reason	Qty Needed	CD	Disposition
NAS161 151A	RING, TEFLON	NR	1	NE	Consumable
NAS1611-331.4	PACKING	NR	1	NE	Consumable

Form created with Quantum Control(tm) technology. Product Licensed to: AJW Technique Inc.



## technique

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## Tear Down/Inspection Report

Work Order #: WO69119 Date Printed: 30/08/2018 Customer RO: R343791-1

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AD) 4D: Part replaced due to Air worthiness Directive that needs to be incorporated. This code will include the last digits of the "AD".

R)\* BRCKEN: Part found Broken, cracked, crushed, ruptured, split, frayed, deformed. "NOT Customer Induced".

ব।। মেসে Part found burnt, overheated, scorched, seared, blistered, short circuited etc...

(CID) C<sup>1</sup> JTOMER NDUCED DAMAGED: Part which is found damaged due to lack of maintenance, incident, mishandling, FOD etc....

(CO)\* CORROD .D: F found corroded, pitted, rusted, decayed, oxidized, powdery and is beyond repair.

(CM) 100% CMM: Pa . whi in is a mandatory replacement as per CMM.

(CT)\* CONTAMINATED: Pr found ontaminated by foreign object, debris, water, oil etc..." NOT Customer Induced".

(DE)\* DEFECTIVE: Part de >ctive. \_termittent or loose

(DL)" DELAMINATED: Part found de aminates

(LE)\* LEAKING: Part Leaking, seepin no ds h d accoptable level as per CMM

(MI) MISSING: Part missing to complete a u it as per in/M. "Customer responsibility"

(MO) MODIFICATION: Part requires modification soper CMM or other technical documentation. Part may be modified or replaced with a modified

NR)\* NOT REUSABLE: Part that cannot be reused EX: J-ring ring s, gaskets, packing's, retainers, stripped screws, lock nuts, seals, lock washer.

(OS) OUT OF SCOPE. Unit discrepancy not directly caused by c stom/ and is above and beyond normal wear and tear or excluded from applicable

(OT)\* OUT OF TOLERANCE: Part did not meet the tolerance or calit..ation as r .r CMM.

(RP)\* RUPTURED: Part Punctured, ripped, torn, cut, deteriorated. (For Dia, oragm bello s...)

RW)\* REWORKED: Part reworked, refurbished, balanced, machined as per Ck 'M.

(SB) SB: Part replaced due to Service Bulletin that needs to be incorporated. This code v at include the last digits of the "SB"

(SE)\* SEIZED: Part seized.

(SI) SIL: Part replaced due to Service Information Letter that needs to be incorporated. This code vill include the last digits of the SIL.

TIME CONTROLED: Part reached the end of its life, it is time expired and may either be overhaused if a vilcal's or replaced due to times or

(WO)\* WORN: Part scratched, grinded, rubbed, grooved, scrapped, gouged, chipped, abrasion etc....

WT) WARRANTY: Part replaced under warranty

(CS) CUSTOMER SUPPLIED PARTS: Part supplied by customer

NORMAL WEAR AND TEAR