

1. CIVIL AVIATION AUTHORITY
UNITED KINGDOM

2. **AUTHORISED RELEASE CERTIFICATE**
EASA FORM 1

3. Form Tracking Number
001188



4. **Aviation Engineering Support Ltd**
Part 145 Approval No: UK.145.01339

Unit R, Old station Yard,
Oxford Road, Marton,
Warwickshire, UK, CV23 9RU
Tel: +44 (0)1926 633339

5. Work Order/Contract/Invoice
AES145-1421
10201

6. Item	7. Description	8. Part No.	9. Qty	10. Serial No.	11. Status/Work
1	NOSE GEAR DOOR	65C28111-501	1	001503	REPAIRED

12. NOSE GEAR DOOR ASSY INSPECTED REFERENCING CMM 32-22-35 REV 30
AREAS OF PAINT CRACKING INVESTIGATED. NO REPAIR REQUIRED.
DOOR SEAL CORRECTLY POSITIONED AND FULL SURFACE FINISH RESTORED REFERENCING CMM 32-22-35 REV 30, AES WORK CARD WC14221

13a. Certifies that the item(s) identified above were manufactured in conformity to:
 approved design data and are in condition for safe operation
 non-approved design data specified in block 12

13b. Authorised Signature	13c. Approval/Authorisation Number 145.01339	14b. Authorised Signature 	14c. Certificate/Approval Ref. No. UK.145.01339
13d. Name:	14d. Name BRIAN COOMBS-PROLE	14e. Date: 11 June 2019	

USER/INSTALLER RESPONSIBILITIES

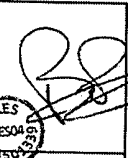
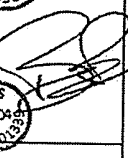
This certificate does not automatically constitute authority to install the item(s).
 Where the user/installer performs work in accordance with regulations of an airworthiness authority different than the airworthiness authority specified in block 1, it is essential that the user/installer ensures that his/her airworthiness authority items from the airworthiness authority specified in block 1.
 Statements in blocks 13a and 14a do not constitute installation certification. In all cases aircraft maintenance records must contain an installation certification issued in accordance with the national regulations by the user/installer before the aircraft may be flown.



Routine Worksheet

JOB NUMBER: AES145-1420	RELATED AIRCRAFT: 	WORKCARD NUMBER: WC14221
POSITION/AIRCRAFT REG: NOSE GEAR DOOR	TASK DESCRIPTION: TEST / REPAIR	DATE ISSUED: 14/08/2018
PART NUMBER: 65C28111-501	SERIAL NO. / AREA: 001503	CUSTOMER PO No. / BASED BY: 110201 / AW

No.	Defect	Rectification	Mech/Date	Insp
A	GENERAL DESCRIPTION			
	DOCUMENT DRAWING REFERENCE CMM 32-22-35 REV 30	Check Drawings / Documents used are at the latest issue - this must be confirmed by Inspection / Tech records before Job starts	TECH RECORDS APPROVAL	
		APP. NOT RECEIVED 22/05/2019.		
1	CHECK PART NUMBER + SERIAL NUMBER CORRECT WITH PAPERWORK	PART NUMBER + SERIAL NUMBER CORRECT WITH PAPERWORK	K/ B. McCOLE 14/08/18	
2	CLEAN NOSE GEAR DOOR ASSY FOR INSPECTION PURPOSES REF CMM 32-22-35	NOSE GEAR DOOR ASSY CLEANED FOR INSPECTION PURPOSES REF CMM 32-22-35	K/ B. McCOLE 15/08/18	
3	CARRY OUT FULL INSPECTION OF NOSE GEAR DOOR ASSY REF CMM 32-22-35 RECORD ANY DEFECTS	FULL INSPECTION OF NOSE GEAR DOOR ASSY CARRIED OUT. REF CMM 32-22-35, NO DEFECTS FOUND	K/ B. McCOLE 16/08/18	
4	PREPARE ALL SURFACES OF NOSE GEAR DOOR ASSY FOR FULL REPAINT.	NOSE GEAR DOOR ASSY PREPARED FOR PAINT APPLICATION	K/ B. McCOLE 17/08/18	
5	EPOXY PRIME NOSE GEAR DOOR ASSY SURFACES	NOSE GEAR DOOR ASSY EPOXY PRIMED.	K/ B. McCOLE 20/08/18	



8	TREAT + PROTECT ALL BARE METAL SURFACES USING ALOCROM PROCESS	ALL BARE METAL SURFACES REPROTECTED USING ALOCROM PROCESS	19/08/18 S. MOORE	 AES S.AES049 S.45013
9	TOP COAT NOSEGEAR DOOR ASSY INNER SURFACES	NOSEGEAR DOOR ASSY INNER SURFACE, TOP COAT APPLIED	21/08/18 S. MOORE	 AES S.AES049 S.45013
10				
11				

FINAL CHECK/ 145.A.48a
COMPLETION OF MAINTENANCE OR REPAIR OF PLEASE ENSURE THE COMPENANT IS CLEAR OF ALL TOOLS, EQUIPMENT AND ANY EXTRANEOUS PARTS OR MATERIAL, AND THAT ALL ACCESS PANELS REMOVED HAVE BEEN REFITTED.

CHECKED BY MECH: S. MOORE
SIGN & DATE: 22/08/18
CHECKED BY INSP: 
SIGN & DATE: 22/08/18
AES
S.AES049
S.45013

WORK CARD COMPLETION - CHECK

Signed:  Authority:  Date: 22/08/18
AES
S.AES049
S.45013

CHECK TADD ISSUE IS AT LATEST RELEASE - Signed:  Authority:  Date: 22/05/2019
AES
S.AES049
S.45013

Part No.	Description	S/N Off	S/N On	Batch No	Qty
10P20-44MAIF	EPOXY PRIMER BASE COMPONENT A	/	/	AESGRN 0631	150 ml
TR-114	THINNER	/	/	AESGRN 0631	50 ml
EC-291B	COMPONENT B CURING SOLUTION	/	/	AESGRN 0631	50 ml
ECL-G-101	BASE COMPONENT A	/	/	AESGRN 0543	100 ml
PC-233	CURING SOLUTION COMPONENT B	/	/	AESGRN 0544	50 ml
TR-111	THINNER	/	/	AESGRN 0634	50 ml

