

1. Approving Civil Aviation Authority/Country:  
 FAA/United States

## AUTHORIZED RELEASE CERTIFICATE

FAA Form 8130-3 AIRWORTHINESS APPROVAL TAG

4. Organization Name and Address:  
 Imperial Air Services, Inc.  
 FAA CRS No. 6RAR234C  
 7295 NW 64 ST, MIAMI, FL 33166

2  
 3. Form Tracking Number:  
**19-0895**

5. Work Order/Per/Contract/Invoice Number:  
 10674

6. Item:	7. Description:	8. Part Number:	9. Quantity:	10. Serial Number:	11. Status/Work:
1	CONSTANT SPEED DRIVE	735511A	1	P9951	OVERHAULED

12. Remarks:  
 UNIT DIS-ASSEMBLED, CLEANED AND INSPECTED. 100% KIT REPLACED. UNIT RE-ASSEMBLED OVERHAULED AND TESTED I.A.W. CMM ATA 24-11-75, REV.N. 28, DATED SEP 24 2014

A.D Notes: None  
 S.B.s: None

13a. Certifies the items identified above were manufactured in conformity with:  
 Approved design data and are in a condition for safe operation.  
 Non-Approved design data specified in Block 12.  
 14 CFR 43.9 Return to Service  
 Other regulation specified in Block 12

13b. Authorized Signature: N/A  
 13c. Approval/Authorization No: N/A  
 13d. Name (Typed or Printed): N/A  
 13e. Date (dd/mm/yyyy): N/A

14a. Authorized Signature: *LINO ABAD*  
 14b. Name (Typed or Printed): LINO ABAD  
 14c. Approval/Certificate No: 6RAR234C  
 14d. Date (dd/mm/yyyy): 10-Jul-2019

14e. Date (dd/mm/yyyy): 10-Jul-2019

NSN: 0052-00-012-9005

Imperial Air Services, Inc.  
 7295 N V 64 Street Miami, FL 33166  
 FAA CRS # 147234C

Repair Station Manual  
 Quality Control Manual

Work Order

CUSTOMER: D & P AIRCRAFT MAINTENANCE GROUP CORP  
 12401 SW 13TH Court, Suit 10  
 Miami, FL 33136  
 TEL: 305 5107326  
 FAX: 305 2522206  
 EMAIL:

Work Order: 19-0895  
 Date: 7/10/2019  
 DATE REQ: 7/10/2019  
 CUST PO: 10674  
 SHIP VIA: Delivery  
 STATUS: OVERHAULED

PART NUMBER: 735511A MFG: HAMILTON SUNDSTRAND MANUAL: CMM 24-11-75 Rev. 28,  
 DESCRIPTION: CONSTANT SPEED DRIVE MODEL: SEPTEMBER 24, 2014  
 SERIAL NUMBER: B3951 AIRCRAFT

WORK REQUIRE BY CUSTOMER: OVERHAUL

PRELIMINARY INSPECTION: VISUALLY INSPECTED, VERIFIED P/N AND SN. NO DISCREPANCIES NOTED. NO FAA/EASA  
 A.D., ESN. UNIT DOES NOT TURN AND PRELIMINARY TEST COULD NOT BE DONE.  
 DISCREPANCY FINDINGS: DISASSEMBLED THIS COMPONENT SUFFICIENTLY TO ISOLATE ANY DEDECTS AND INSPECTED  
 FOR OBVIOUS DAMAGE. SCRAVENGE PUMP P/N 707334A, OUTPUT GEAR P/N 759061, PISTONS  
 QTY 18 P/N 729638, RING GEAR P/N 69532, RETAINER P/N 695491, BALL RETAINER P/N  
 702410, FIX WOBBLER P/N 695820, REPLACE BUSHINGS ON GOVERNOR QTY 2, OUTPUT LINERS  
 QTY 1. 100% KIT INSTALLED.

HIDDEN DAMAGE FINDINGS:

CORRECTIVE ACTION: DISASSEMBLY OF PUMP AND ROUT ALL PARTS TO CLEANING, CLEAN AND REMOVE ALL  
 GREASE, DIRT AND GRIME, PRIOR TO NDT INSPECTION. VISUALLY AND DIMENSIONAL ALL  
 PARTS DISASSEMBLED. NDT PARTS REQUIRED IN CMM. REWORK TO REMOVE ALL NICKS,  
 SCRATCHES AND BURRS ON PARTS DISASSEMBLED. APPLY PROTECTIVE COATING AS RE-  
 QUIRED IN CMM. ASSEMBLE, ADJUST AND CALIBRATE.

PARTS REPLACED:

P/N	DESC.	P/N	DESC.

S.B. COMPLIED WITH : N/A

A.D. COMPLIED WITH : N/A

Technician: Enrique Valdes

INSPECTOR: Lino Abad

MAINTENANCE RELEASE STATEMENT:

THE COMPONENT IDENTIFIED IN THIS DOCUMENT WAS REPAIR AND INSPECTED IN ACCORDANCE WITH  
 CURRENT MAINTENANCE RULES OF THE FEDERAL AVIATION REGULATIONS UNDER WHICH I.A.R,INC  
 IS CERTIFIED AND IS APPROVED FOR RETURN TO SERVICE AS PER THOSE REQUIREMENTS.  
 PERTINENT DETAILS OF THE REPAIR ARE ON FILE AT THIS REPAIR STATION UNDER

WORK ORDER # 19-0895 DATED 7/10/2019

SIGNED [Signature]  
 (SIGNATURE OF AUTHORIZED REPRESENTATIVE)